



Optimal Solutions for the Future

PUMA SMX series



**Super
Multi-tasking
Turning center**

PUMA SMX series

PUMA SMX2600
PUMA SMX3100
PUMA SMX2600S
PUMA SMX3100S



Feature

High Productivity
High Accuracy
Easy Operation

Technical Information

Options
Capacity Diagram
Specification

Customer Support Service



PUMA SMX series

PUMA SMX series, Doosan's next generation Multi-tasking Turning Center, features high productivity, high precision and easy operation. By integrating the capabilities of multiple machines into one system, the PUMA SMX series provides best in class machining capability by using multi-tasking functions which minimize the machining time and the number of machining operations. The PUMA SMX series also provides excellent performance for high precision machining by minimizing thermal deformation and applying an accuracy control feature based on multiple thermal compensation functions. Ergonomic design considering operator convenience and efficient maintenance provides an optimal solution that meets the customer's needs.

Higher Productivity through Powerful Multi-tasking Functions

Decreases the total processing time and number of machining operations by using a single setup. This provides excellent high speed performance for component manufacturing processes which require accurate and complex machining.

- Complex machining capabilities of left spindle, right spindle, B-axis and milling spindle
- High-rigidity machine construction using structural analysis design
- Maximized Y-axis machining area through orthogonal design structure

Enhanced Precision through High Accuracy Control Functions

Maintains excellent precision during long-term machining processes by minimizing the thermal deformation of the spindle and the feed axis, and maximises precision through the 0.0001° axis resolution control function.

- Minimized thermal deformation of the spindle and feed axis using oil cooler
- Adoption of Roller LM Guideways with high-rigidity and high precision
- Equipped with 0.0001° B-axis and C-axis accuracy control function

Easy and Convenient Operation through an Ergonomic Design

Features excellent maintenance as well as usability and convenience through customized functions.

- Front located tool magazine
- Side-to-side movable swiveling operation panel with adjustable height
- Convenient ATC - MAGAZINE operation panel

Contents

02 Product Overview

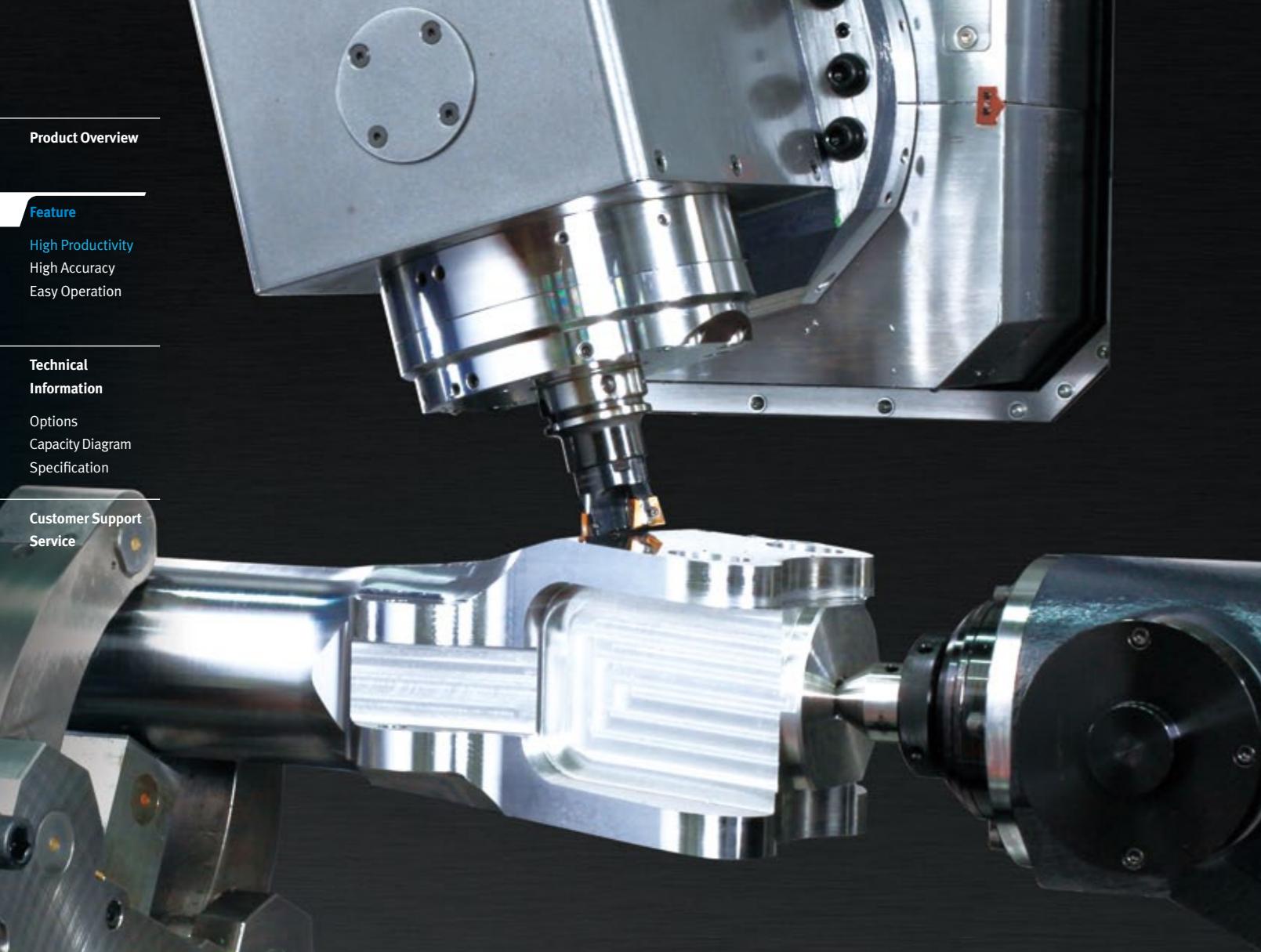
Feature

04 High Productivity
10 High Accuracy
14 Easy Operation

Technical Information

18 Options
20 Capacity Diagram
24 Specification

26 Customer Support Service



Higher Productivity through Powerful Multi-tasking Functions

The powerful complex machining capabilities, such as left spindle, right spindle, B-axis and milling spindle of the PUMA SMX enable the manufacture of a variety of workpieces using a single setup, thus realizing maximum productivity by minimizing machining time, factory floor area and number of operators.

Optimal Solutions

Multi-tasking Functions

Saves time up to 75% by using one multiple-machining setup, including left spindle, right spindle, B-axis and milling when manufacturing small batches of various types of products.

Powerful Machining Capabilities

Rapidly enables high productivity machining processes for many applications utilizing various machining operations such as turning, end milling, face milling, drilling and tapping.

High-rigidity Machine Construction

Maintains high-rigidity thanks to structural analysis design, and performs high precision machining functions by applying a high speed spindle with high power / torque capability.

Large Machining Area

The extended Y-axis stroke using an orthogonal design structure enables machining of various large size workpieces due to the expanded machining area and turning diameter.

Multi-tasking Functions

Achieves high productivity equal to more than three standard machines because of the multi-tasking functions through left spindle, right spindle, B-axis and milling function that only require a single machining setup.

Various Benefits of Multi-tasking Turning Center

Using a single set up, one machine is capable of performing all machining processes that generally require two three or even more machines. By minimizing time and labor, the process cost is reduced and lead times are shortened by up to 75%. This provides a significant advantage when manufacturing small batches of a variety of products.

Reduced production lead time by

75 %

Conventional machining process

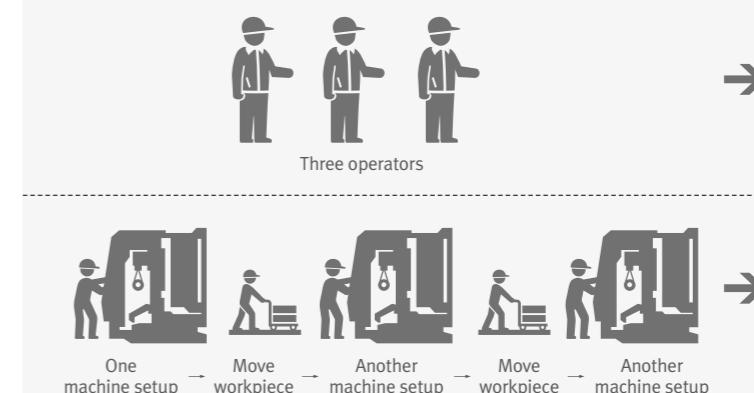


Reduced time and operator requirements and enhanced accuracy!

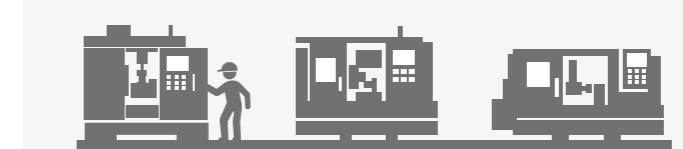


PUMA SMX process

One machine



One operator



Floor space for at least three machines required



Floor space for only one machine

Enhanced Productivity for Manufacturing Complex Shape Parts

Faster machining time compared to many conventional machines provides superior productivity and machining capability.

Reduced production lead time by

75 %



Machine 1
(Turning Center)

Machine 2
(Machining Center)

Machine 3
(Turning Center)

- Setting
- Turning
- Remove and move workpiece
- Setting
- Conventional Milling
- Change fixture for the angular surface machining
- Milling for the angular surface
- Remove and move workpiece
- Setting
- Turning

- Setting
- Turning
- Milling
- Automatic feed
- Turning
- Milling

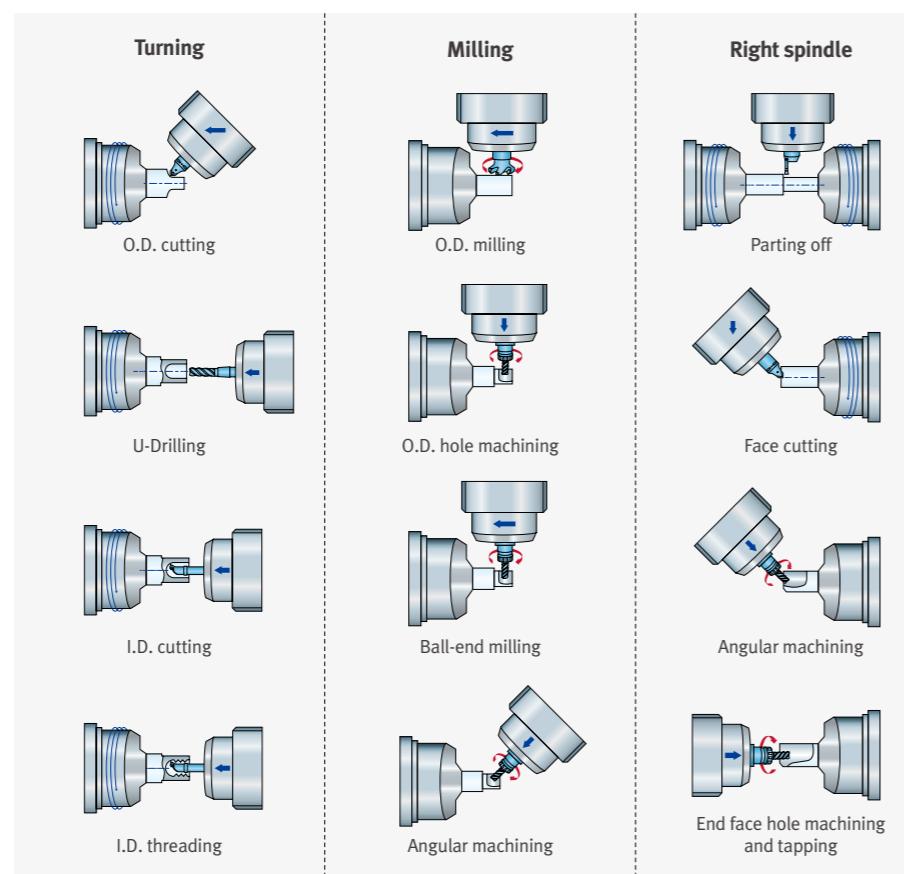
163 Minutes
Increased work efficiency using one time setup on one machine

650 Minutes



Powerful Machining Capabilities

Minimizes workpiece setup and provides superior machining performance through multi-tasking functions that are applied in one setup, such as turning, end milling, face milling, drilling, and tapping, etc.



Various Machining Capabilities

Powerful machining capability, such as turning, end milling, face milling, drilling, tapping, etc., facilitates the machining of a variety of workpieces.

O.D. cutting (PUMA SMX3100)				
Spindle speed	Cutting speed	Feedrate	Radial cutting depth	Material removal rate
253 r/min	210 m/min (8267.7 ipm)	0.55 mm/rev (0.022 ipr)	8.5 mm (0.3 inch)	1405 cm ³ /min (85.7 inch ³ /min)
U-drill (milling)				
Tool	Milling spindle speed	Feedrate	Material removal rate	
Ø63 mm (2.5 inch)	1010 r/min	131 mm/min (5.2 ipm)	409 cm ³ /min (25.0 inch ³ /min)	
Face milling				
Tool	Milling spindle speed	Radial cutting depth	Feedrate	Material removal rate
Ø80 mm (3.1 inch)	1100 r/min	5 mm (0.2 inch)	1117 mm/min (44.0 ipm)	357 cm ³ /min (21.8 inch ³ /min)
End milling				
Tool	Milling spindle speed	Radial cutting depth	Feedrate	Material removal rate
Ø25 mm (1.0 inch)	382 r/min	25 mm (1.0 inch)	200 mm/min (7.9 ipm)	125 cm ³ /min (7.6 inch ³ /min)
Tapping				
Tool	Milling spindle speed	Feedrate		
M30 x P3.5 mm	212 r/min	742 mm/min (29.2 ipm)		

High Productivity
High Accuracy
Easy Operation

Options
Capacity Diagram
Specification

Multi-tasking Functions Capable of Machining Variations

Complex machining functions using left spindle, right spindle, B-axis and milling spindle, facilitates the production of a variety of complex workpieces and achieves enhanced productivity using both high speed and heavy duty machining.

Left Spindle and Right Spindle

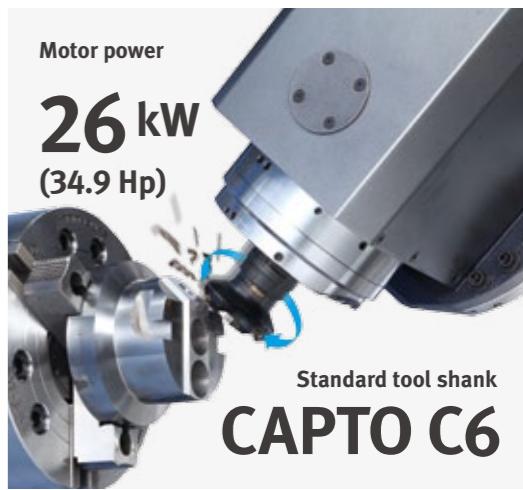
Both left spindle and right spindle are capable of high accuracy C-axis control* and can perform various machining functions including turning, milling and synchronized cutting on the right spindle using a single set up.



* Left spindle : 0.0001°, Right spindle : 0.001°

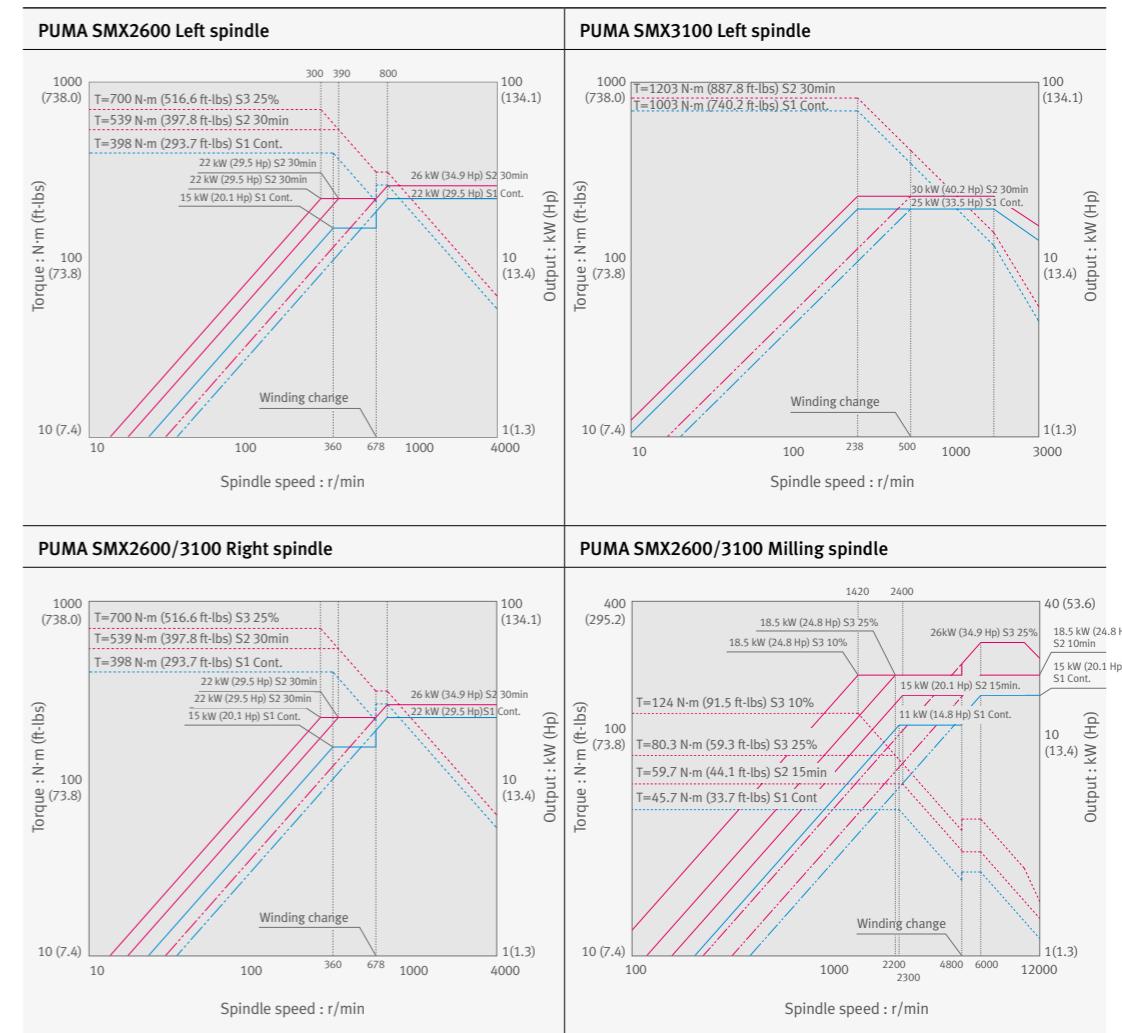
Milling Spindle

High speed milling spindle with high output power torque provides superior machining performance when performing both heavy duty cutting and high speed milling of nonferrous materials.



Spindle Power-Torque Diagram

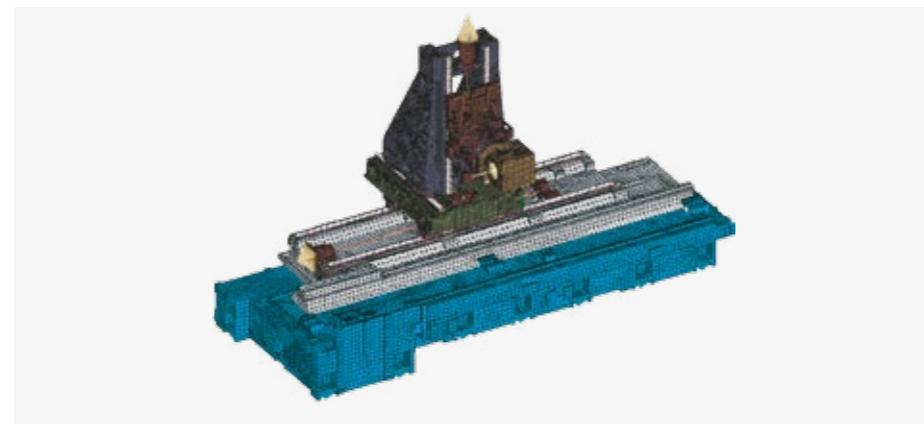
Both turning and milling spindles have powerful heavy-duty built-in type motors to maximize productivity.





High-rigidity Machine Construction

Maintains high-rigidity through structural analysis design and provides powerful cutting performance.



Robust Design

FEM (Finite Element Method) analysis results in superior machine stability. All guideways are sealed with a protective covers, preventing high temperature chips and coolant from contacting the guideways, thus maintaining unsurpassed long-term accuracy.



Large Machining Area

Expands machining capacity using an orthogonal structure and enables machining of large size workpieces through the extended turning diameter.

Maximized Y-axis Machining Area Using Orthogonal Structure Design

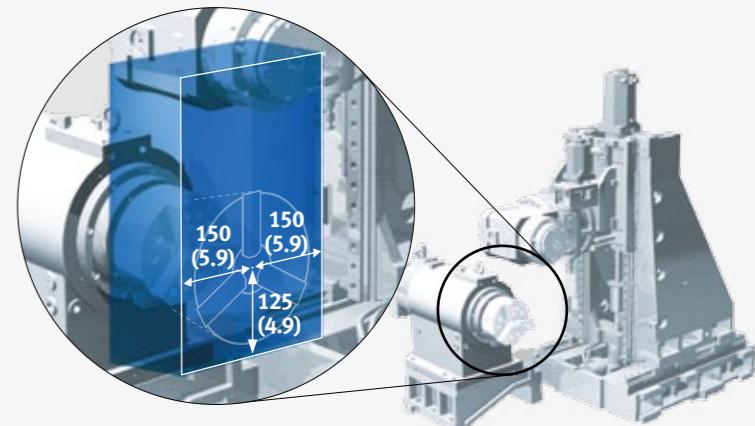
Maximized Y-axis machining area because of orthogonal structure design allows the machining of a wide range of workpieces.

Unit : mm (inch)

Y-axis machining area

**300 mm
(11.8 inch)**

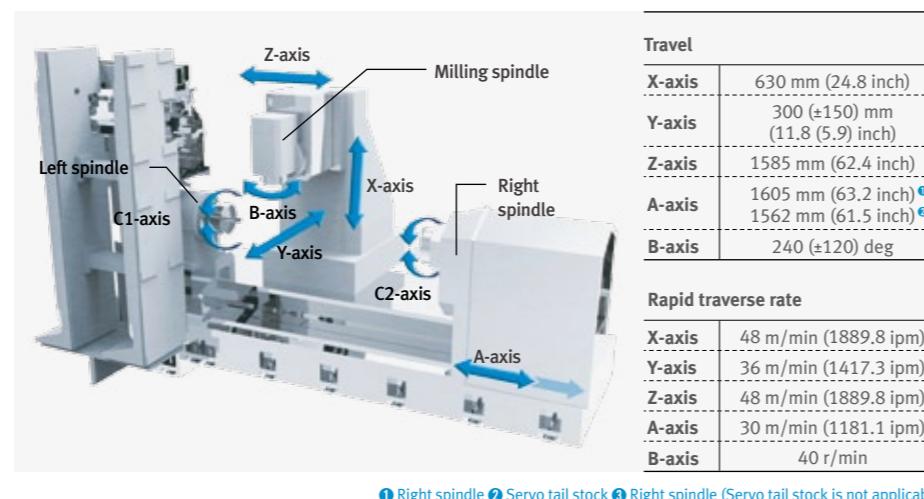
X-axis : 630 mm (24.8 inch)



Y-axis : 300 mm (11.8 inch)

Fast Feed Axis

Extended axis travel distance and improved rapid traverse rate improves workpiece machining and provides excellent productivity.



Optimal Applications of High Productivity

Complex machining capabilities of the PUMA SMX series enable machining over a wide range of applications in various industries, such as aerospace, energy, shipbuilding, medical, etc.

A wide range of applications based on high productivity



Drill bits

Industry | Energy
Size | D165 X D175
Material | Stainless steel
Tools | 15



Shaft

Industry | General
Size | D150 X L350
Material | Aluminum
Tools | 14



Die roller

Industry | Medical
Size | D185 X L330
Material | Aluminum
Tools | 9



Valve

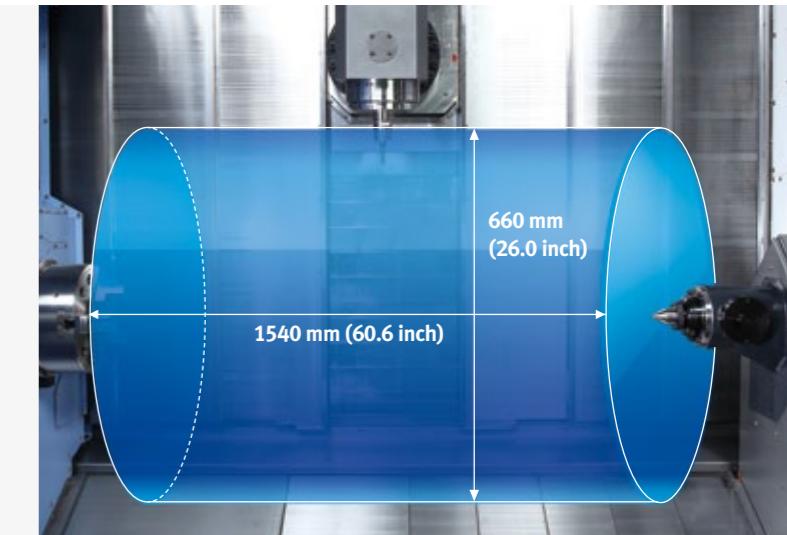
Industry | General
Size | D300 X L450
Material | Stainless steel
Tools | 6

Extended Machining Area

The extended machining area allows machining of large diameter and long workpieces.

Maximum machining diameter

**660 mm
(26.0 inch)**



Maximum machining length

**1540 mm
(60.6 inch)**

Large Bar Working Diameter

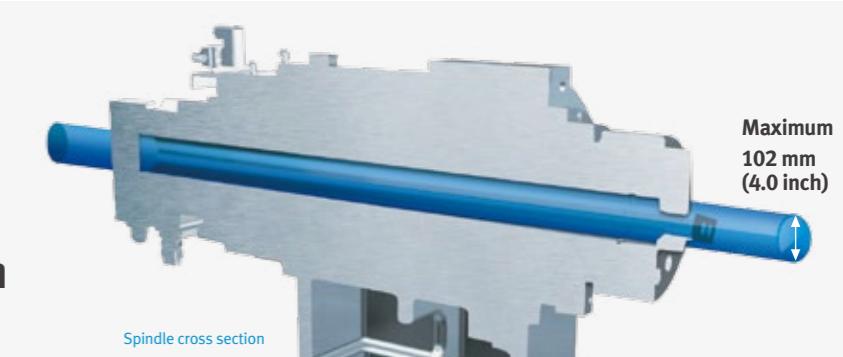
Both SMX2600 and 3100 models provide large bar diameter capacity through the spindle drawtube.

PUMA SMX2600

**81 mm
(3.2 inch)**

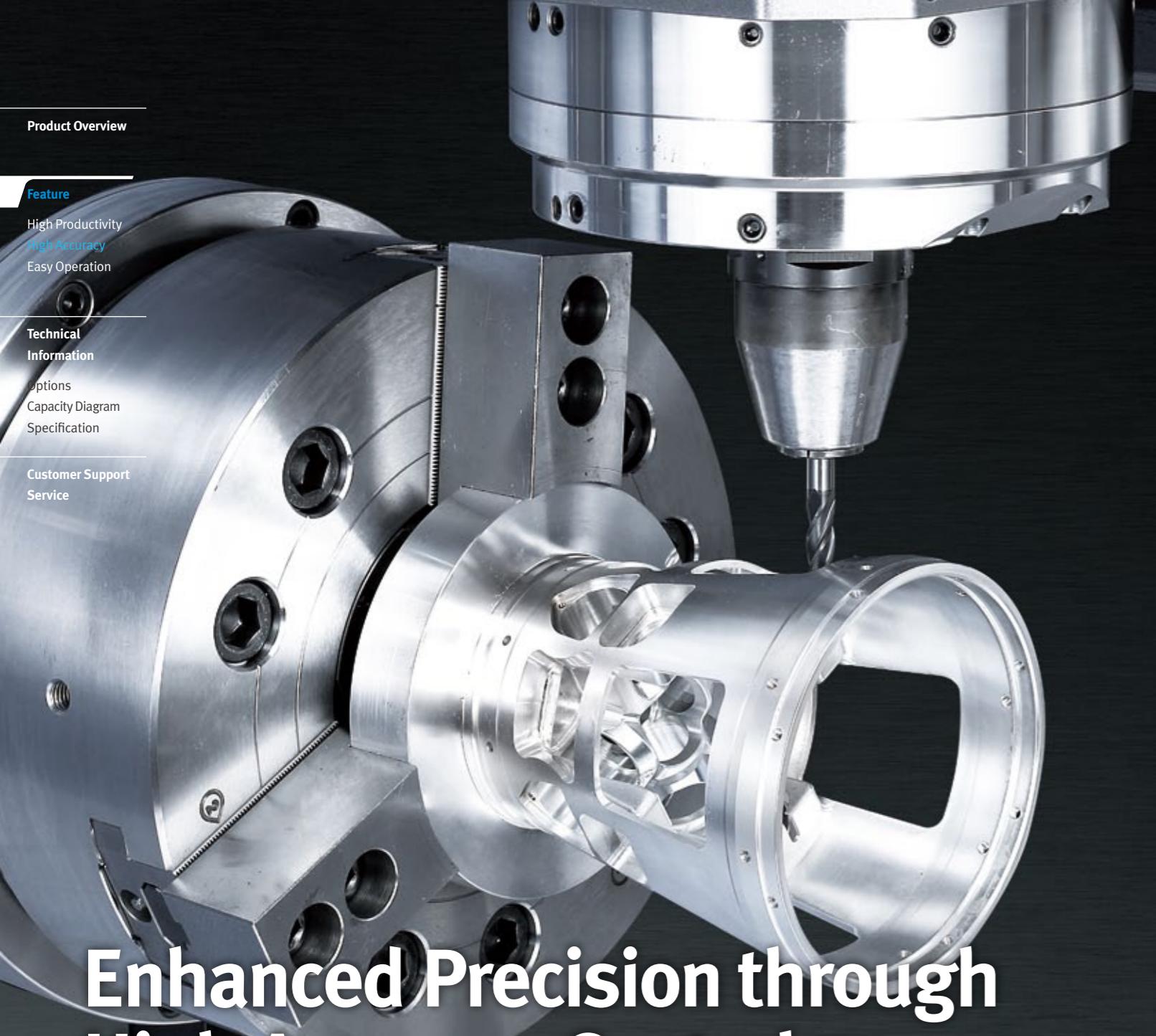
PUMA SMX3100

**102 mm
(4.0 inch)**



Spindle cross section

Maximum 102 mm (4.0 inch)



Product Overview

Feature

High Productivity
High Accuracy
Easy Operation

Technical Information

Options
Capacity Diagram
Specification

Customer Support Service

Enhanced Precision through High Accuracy Control Functions

PUMA SMX series supports higher accuracy machining by reducing thermal deformation and by using 0.0001° B-axis and C-axis accuracy control technologies.

Optimal Solutions

Minimized Thermal Deformation

Minimizes thermal deformation caused by extended machining processes by using both a high performance oil cooler and applying a thermal compensation system.

High Speed/ High Precision Feed Mechanism

Minimizes non-cutting time by simultaneously implementing faster acc/dec axis movements and rapid tool change sequence.

Accuracy Control Function

Various control functions enable accurate B-axis control, and the 240° rotary B-axis heavy duty milling spindle significantly enhances the milling capability on angular surfaces.



Minimized Thermal Deformation

Thermal deformation is minimized by using a high performance oil cooler and by applying a symmetrical machine structure. This ensures superior accuracy over extended machining operations.

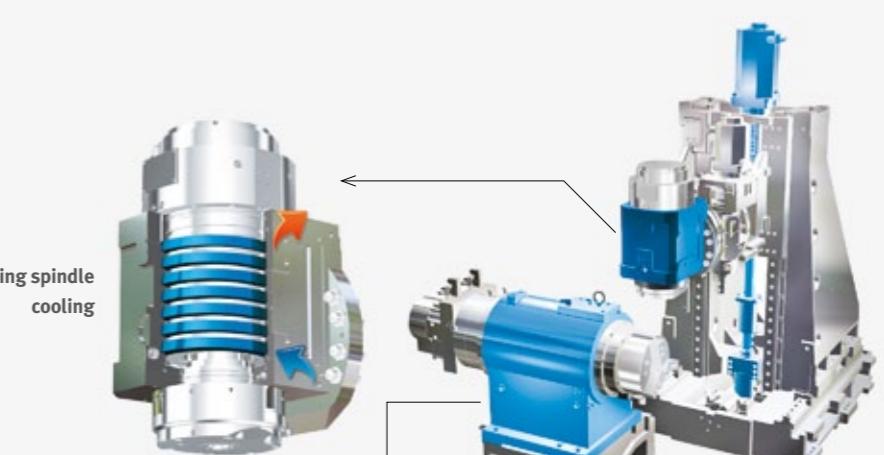
Minimization of Thermal Deformation by Oil Cooling

Spindle and ball screw core cooling system minimizes thermal deformation during long machining processes and enhances high accuracy performance.

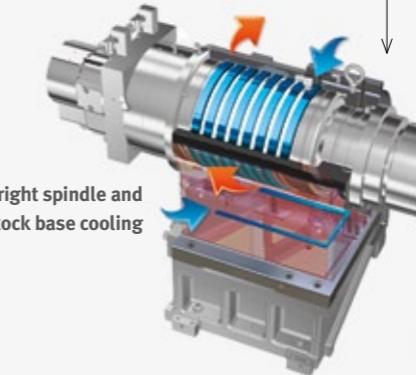
Cooling Oil



Milling spindle cooling



Left and right spindle and headstock base cooling



Ball screw core cooling system

X-axis standard, Y-axis and Z-axis are optional

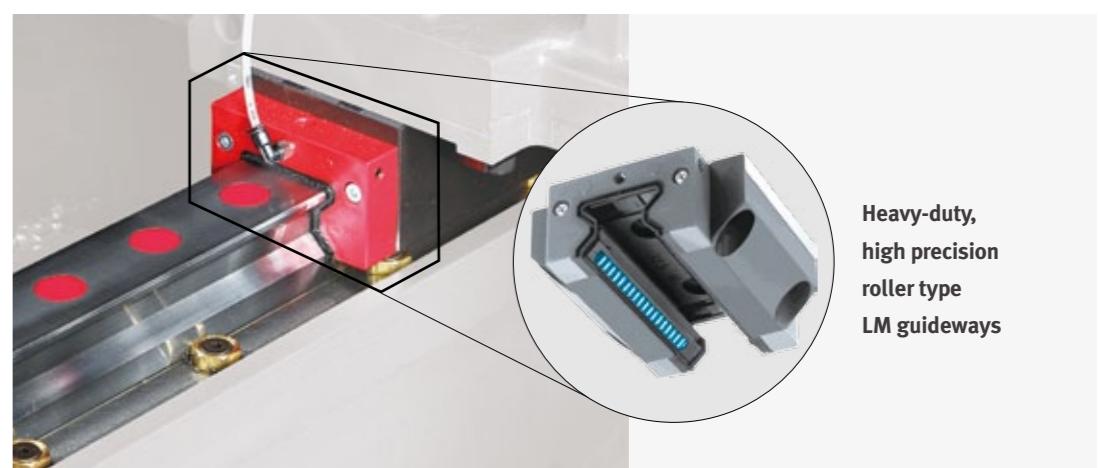


High Speed/ High Precision Feed Mechanism

Achieves higher speed and more accurate machining by employing an axis feed system equipped with a roller type LM guideways.

High Precision Roller Type LM Guideways

By employing SP class roller guideways, high positioning accuracy and high axis feedrates are achieved, thus minimizing non-cutting time.



Heavy-duty,
high precision
roller type
LM guideways

**Accuracy Control Function****240° B-axis Rotation Range**

Various B-axis control functions enable accurate control and 240° rotary heavy-duty milling spindle provides accurate, heavy duty milling on angular surfaces.

Provides excellent performance for high precision operations by adopting 0.0001° B-axis and C-axis increment accuracy control functions.

B-axis Control Functions**Random position brake**

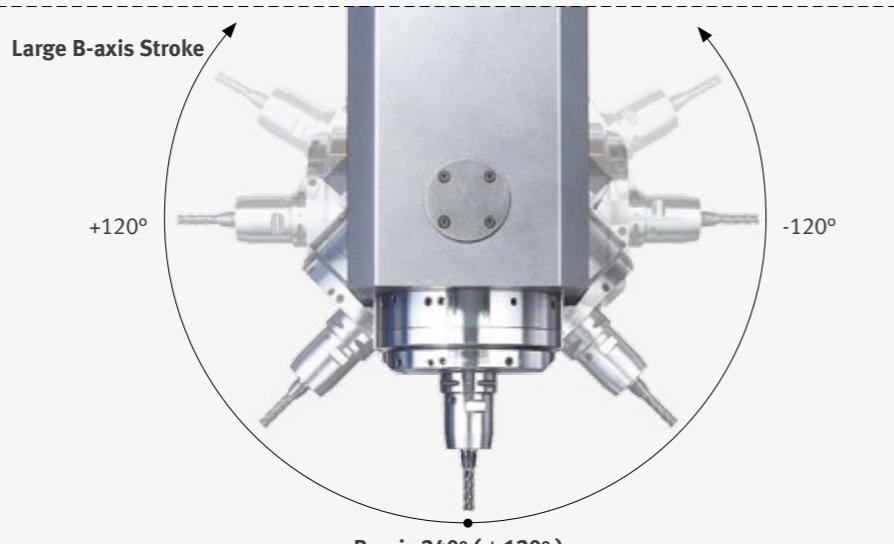
Total control and precision within the 360° powerful random angle controlled brake

Full close feedback

Controlling B-axis up to 0.0001° by directly connecting a high precision rotary encoder

Dual step brake

Applying the powerful B-axis fix feature that controls brake dynamics using dual pressure

**B-axis Accuracy Control Mechanism**

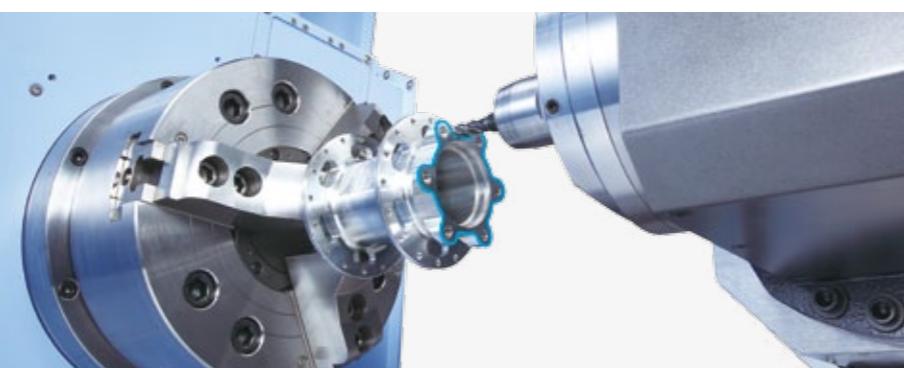
B-axis is accurately controlled by a servo motor and a high-rigidity, a high precision roller type gear cam.



Roller type gear cam

Excellent High Precision C-axis

A high precision spindle position compensation sensor has been adopted that significantly enhances positioning accuracy of the rotation axis. This achieves excellent machining surface and profile accuracy when performing contour milling by applying the 0.0001° C-axis control function.

**Providing 5-axis Complex Machining Capabilities (Standard when applying FANUC 31i-5)**

Simultaneous 5-axis machining functions such as TCP* are built-in, thereby making the machining of complex shapes easier, such as an automotive engine impeller or an aero engine blade.

Tool Center Point Control

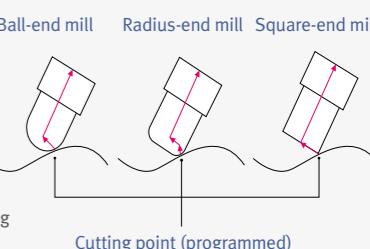
- Facilitating the high precision machining of the surface by automatic control of tool path
- Decreasing the time for the machining setup and the cutting process

Real tool move

Program

3-D Cutter Compensation

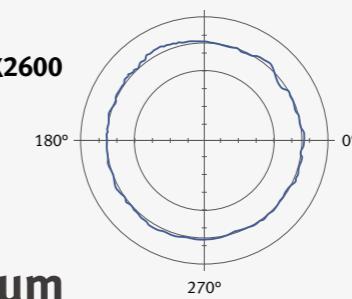
- Increasing the productivity by automatically compensating when using various tool tips without changing the machining program
- Performing effective tool correction



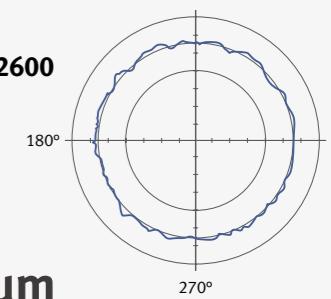
* TCP : Tool Center Point

Circularity Test

By performing extended test procedures of individual machine elements and detailed analysis of results, the SMX series achieves a high level of precision and reliability that fulfills customer satisfaction.

Turning (O.D. machining)**PUMA SMX2600****0.5 μm**

Material	Aluminium
Tool	Diamond tool (Nose radius 0.5 min (0.02 in.))
Spindle speed	3000 r/min
Feedrate	0.5 mm/rev (0.02 ipr)

Milling (X-Y plane)**PUMA SMX2600****3.2 μm**

Material	Aluminium
Tool	End mill Ø20 mm (0.787 in.)
Spindle speed	8000 r/min
Feedrate	2500 mm/min (98.4 ipm)

* This test is performed under Doosan Machine Tool's test environment.

Optimal Applications of Accuracy

Wide range of workpieces based on high precision

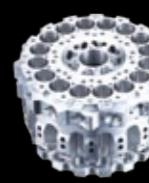
Stable control technology and excellent level of accuracy enables delicate and detailed workpiece machining.

**Housing**

Industry | General Machinery
Size | D150 X L300
Material | Aluminum
Tools | 19

**Impeller**

Industry | Aerospace
Size | D120 X L50
Material | Aluminum
Tools | 6

**Barrel**

Industry | Electronics
Size | D70 X L50
Material | Aluminum
Tools | 50

**Bucket blade**

Industry | Energy
Size | 85t x D120 x L600
Material | Stainless steel
Tools | 8



Easy and Convenient Operation through Ergonomic Design

The PUMA SMX series adopts an ergonomic design with consideration for the operator in mind. Enhanced accessibility to the machine working area, easy to use control and maintenance functions significantly enhance the operator's efficiency.

Optimal Solutions

 **Ergonomic Design**

By considering the operator's working environment and required range of movements, the machine functionality and visual appearance has been optimized.

 **Enhanced Operability**

Close attention to the working environment and use of improved maintenance functions and accessibility have reduced the MTTR (Mean Time to Repair).

 **Easy and Convenient ATC-MAGAZINE Operation Panel**

Enables easy checking, control and recovery of the magazine condition using the separate ATC -MAGAZINE operation panel which includes an easy to use touch screen.

**Ergonomic Design**

Maximizes operator's convenience by employing an operator-focused ergonomic design.

Ease of Machine Setup through Ergonomic Design

By laying out the operation panel and tool magazine in a user-friendly way, tooling and workpiece setup become easier for the operator.



1. Operation panel with side-to-side movement, swivel action and adjustable height	2. Front located tool magazine
Swivel angel adjustment : 100° Height adjustment : 190 mm (7.5 inch) Longitudinal movable : 1350 mm (53.1 inch)	Enables the operator to easily check and replace tools

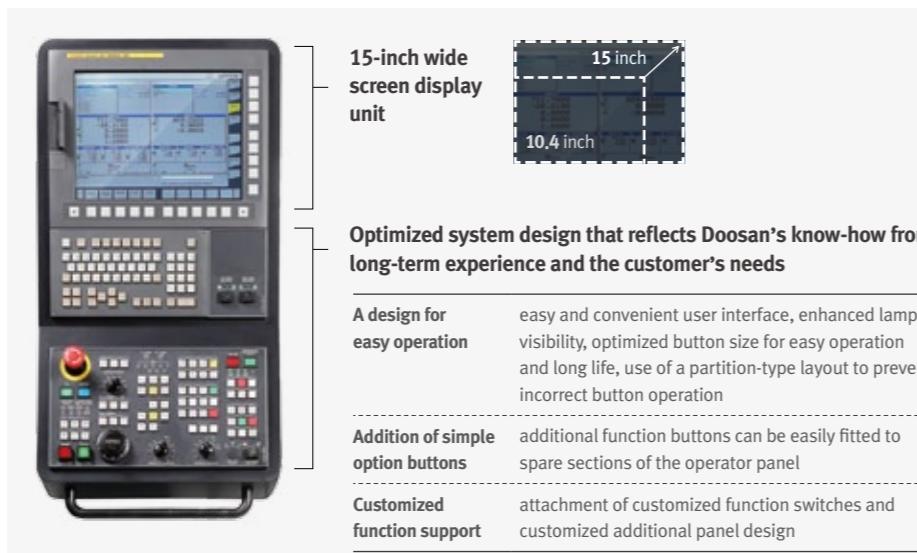
3. Convenient ATC-MAGAZINE operation panel	4. Easy access for the operator to the spindle through the angled style exterior front cover
Easy ATC and magazine condition check by using a touch screen	Minimum distance for operator reach to reduce fatigue

5. Servo tail stock	6. Extended front window
Enables the fast and precise setup of the tail stock using an M-Code program driven by a servo motor and ball screw	Enables the operator to easily monitor the machining operation using the large front window



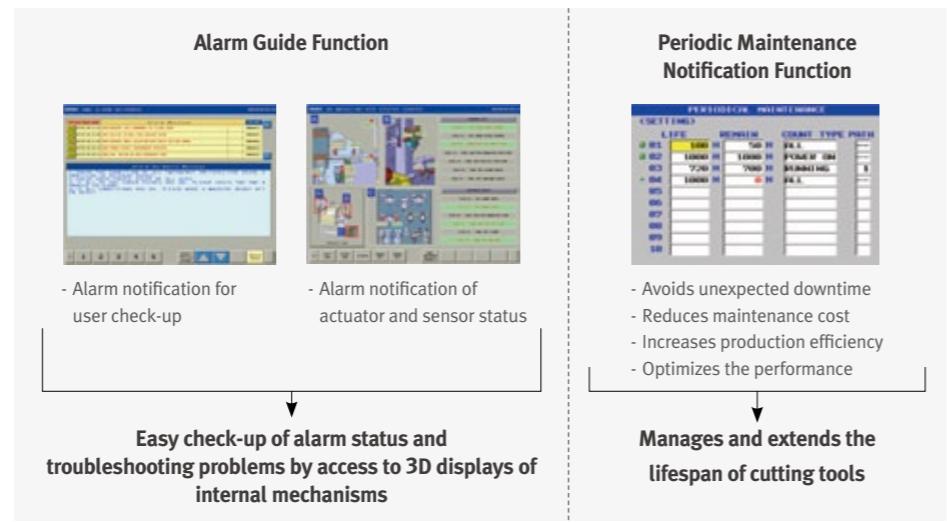
Ease of Operation and Maintenance

Enhances ease of operation by the design based on the operator's functions and also provides maintenance functions that reduce downtime by decreasing the MTTR.*



Simple Alarm Function

Doosan's EOP* system enables the user to operate the NC* system more conveniently.



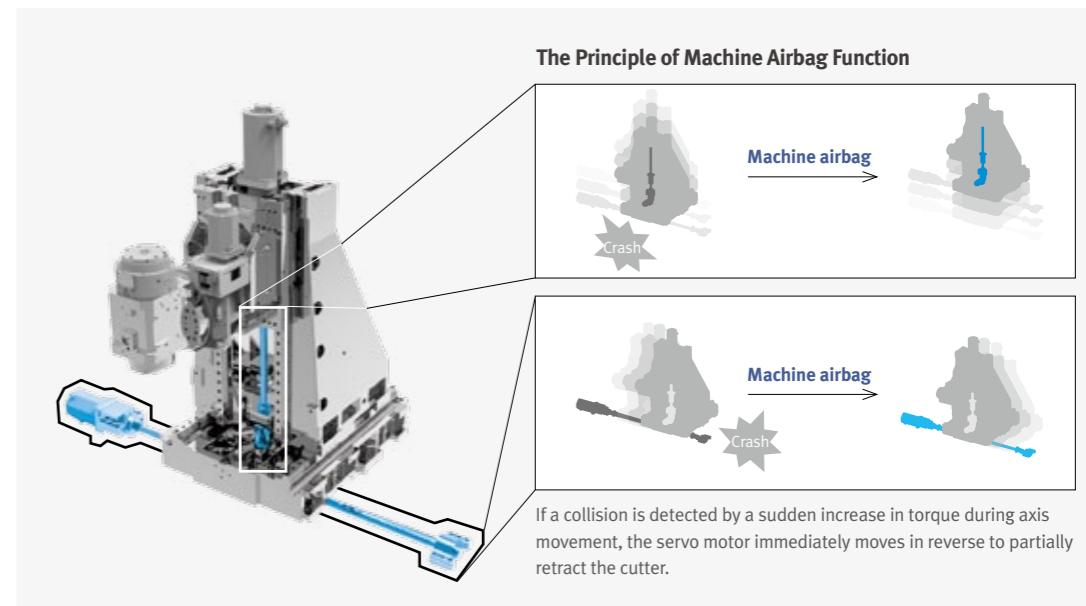
Tool Load Monitoring

It is possible to display various types of information about each tool and to monitor the tool load in real-time.



Machine Airbag Function

Machine airbag function minimizes damage in the event of a machine collision, defect or heavy load by detecting sudden axis load increase.



ATC-MAGAZINE Operation Panel

The status of ATC and the tool magazine unit are identified visually by using a graphic touch panel display and touch operation. The touch screen also operates the ATC, the tool magazine and the tool feed pot carrier individually.



Easy and Convenient ATC - MAGAZINE Control Function

Provides ease of operation of the ATC* - MAGAZINE control function using a separate touch screen.

Enlarged touch screen panel is available as an option

7.5 inch

Standard: 3.5 inches / Optional: 7.5 inches



Display and touch operation

Displays ATC - MAGAZINE related information and supports manual operation by touchscreen. 7.5-inch large screen specification is available for the ATC - MAGAZINE operation panel.



Capable of photographing and recording

Includes black box function that photographs and stores the image as the ATC mechanism operates. An additional function can be added that records the ATC internal state using a surveillance camera and displays the operation on the screen.



Tool information display

Improves the tool management by saving and displaying useful tool related information.

Various Optional Equipment

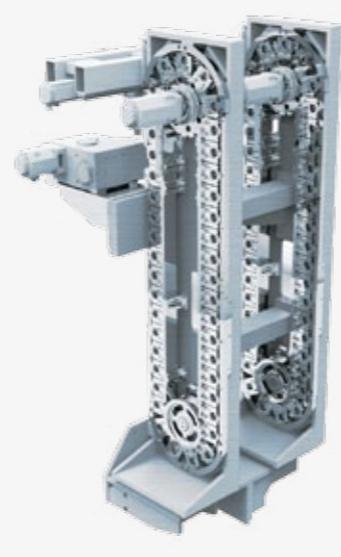
Various options to satisfy the customers requirements can be selected and applied.

			● Standard	○ Optional	X Not applicable	
NO.	Division	Option	PUMA SMX 2600	PUMA SMX 3100	PUMA SMX 2600S	PUMA SMX 3100S
1	Tool shank	CAPTO C6	●	●	●	●
2		HSK-A63	○	○	○	○
3	Automatic Tool Changer	3.5" operation touch panel	●	●	●	●
4		7.5" operation touch panel with camera	○	○	○	○
5	Tool magazine	40 tools	●	●	●	●
6		80 tools	○	○	○	○
7	Work holding device	Hydraulic chuck-1 Left spindle (10")	●	X	●	X
8		Left spindle (12")	○	●	○	●
9		Left spindle (15")	X	○	X	○
10		Hydraulic chuck-2 Right spindle (10")	X	X	●	●
11		Right spindle (12")	X	X	○	○
12		Dual pressure chucking	○	○	○	○
13		Chuck clamp confirmation	○	○	○	○
14		Chuck pressure check switch	○	○	○	○
15		Servo driven type Steady rest (SLU3.1 ~ SLU5)	○	○	○	○
16		T-T-C* (Milling spindle)	Pressure 1.0 Mpa (145 psi) / bag filter	●	●	●
17			Pressure 2.0 Mpa (290 psi) / element-turbulence filter	○	○	○
18			Pressure 7.0 Mpa (1015 psi) / element-turbulence filter	○	○	○
19			Pressure 7.0 Mpa (1015 psi) / paper filter	○	○	○
20			MQL (Minimum quantity lubrication) system	○	○	○
21		Oil skimmer	○	○	○	○
22		Coolant pressure switch	○	○	○	○
23		Coolant level switch	○	○	○	○
24	Chip disposal	Chip conveyor (right disposal)	○	○	○	○
25		Chip bucket	○	○	○	○
26		Air blower for chuck	○	○	○	○
27		Chuck coolant	○	○	○	○
28		Through spindle coolant (Spindle-1 / Spindle-2)	○	○	○	○
29		Coolant gun	○	○	○	○
30		Air gun	○	○	○	○
31		Mist collector	○	○	○	○
32		Thermal compensation	●	●	●	●
33		Ball screw core cooling (X-axis)	●	●	●	●
34	High accuracy	Ball screw core cooling (Y/Z-axis)	○	○	○	○
35		Coolant chiller (temperature control)	○	○	○	○
36		Linear scale feed back (X/Z/Y-axis)	○	○	○	○
37		Auto tool setter	○	○	○	○
38		Measurement	Auto workpiece measurement (RMP60)	○	○	○
39		Axiset check-up (Receiver / Reference sphere / Software)	○	○	○	○
40	Automation	Parts unloader and conveyor	X	X	○	○
41		Workpiece ejector	X	X	○	○
42		Bar feeder interface	○	○	○	○
43		Automatic front door (with safety device)	○	○	○	○
44	Others	Doosan tool monitoring system	●	●	●	●
45		Rotary type window wiper	○	○	○	○

* T-T-C : Through - Tool - Coolant

80 Tools Magazine option 6

The tool magazine capacity can be increased up to 80 tools with no increase of the machine floor area.



Oil Skimmer option 21

An oil skimmer with high quality oil-water separating performance maximizes cutting oil's lifespan.



Servo-type Steady Rest option 15

This equipment supports long workpieces during the machining process. Linear positioning of the steady rest is achieved by servo motor and ball screw and can be positioned during cycle.



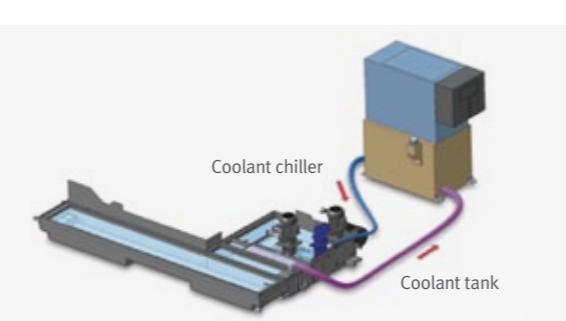
Tool Setter (Automatic) option 37

Auto linear motion type tool setter has been installed for tool measurement and tool wear detection. It is stored in a safe location during the machining process, and can be activated with the workpiece still in place in the chuck with no interference.



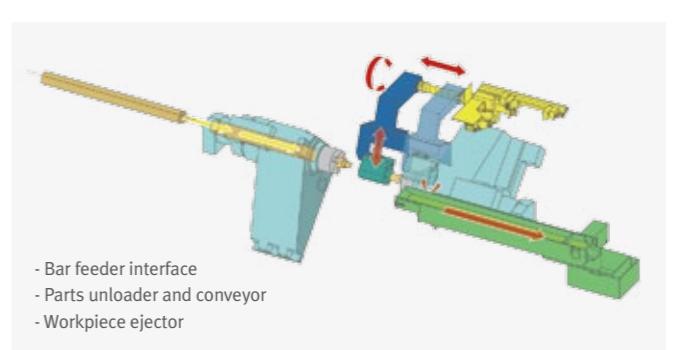
Coolant Chiller (Recommendation) option 35

A coolant chiller minimizes the thermal deformation by controlling the temperature of the return coolant to the machine, thus improving the accuracy.



Optional Equipment for Automation option 40, 41, 42

Various peripheral equipment is available to support the SMX to improve its performance and productivity.



External Dimensions**PUMA SMX2600/3100 (40/80 Tools)**

Feature

High Productivity
High Accuracy
Easy Operation

Feature

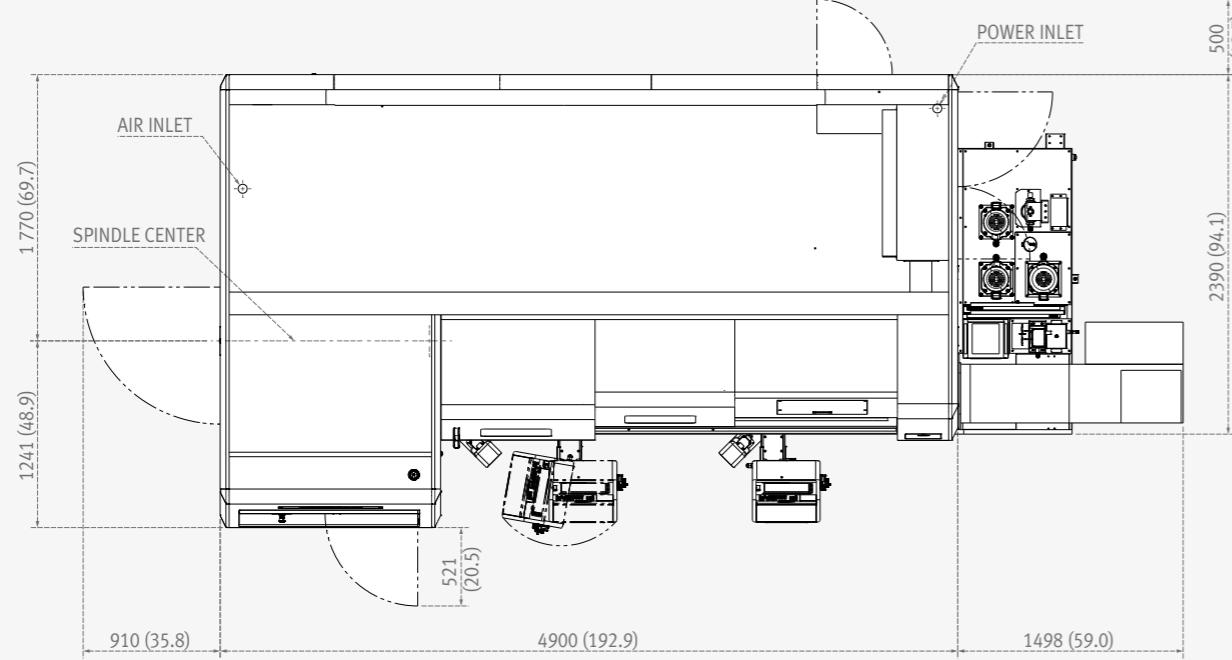
High Productivity
High Accuracy
Easy Operation

Technical Information

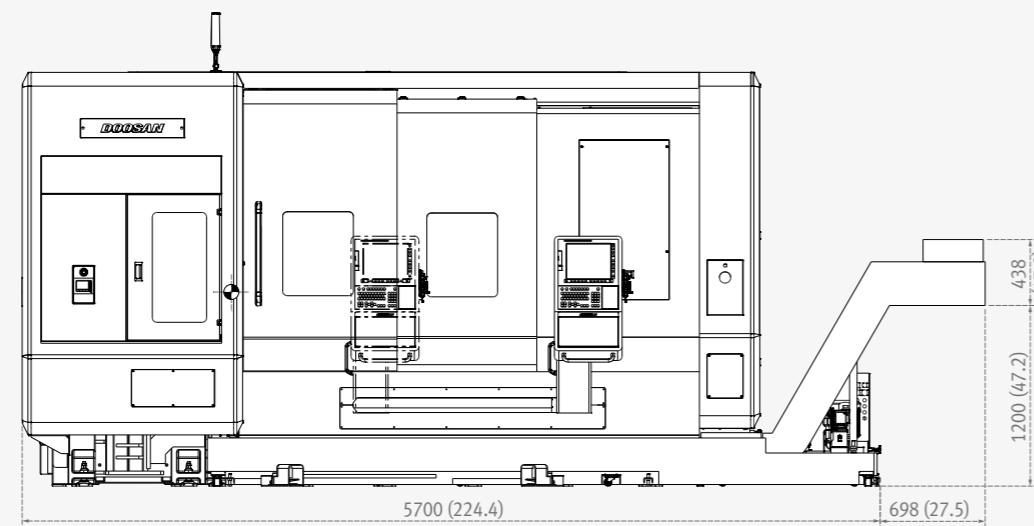
Options
Specification

Customer Support Service

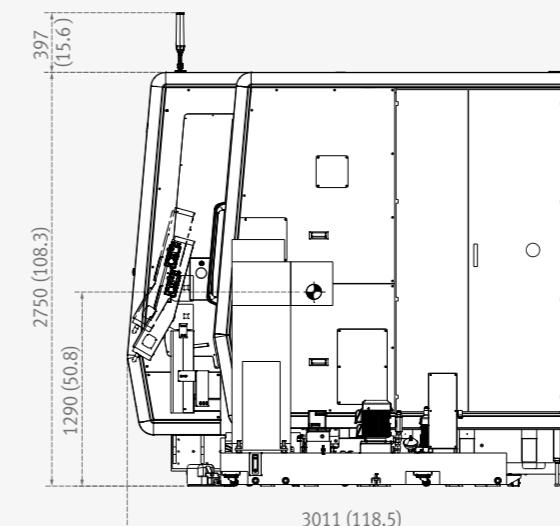
Top view



Front view



Side view



Working Range**Feature**

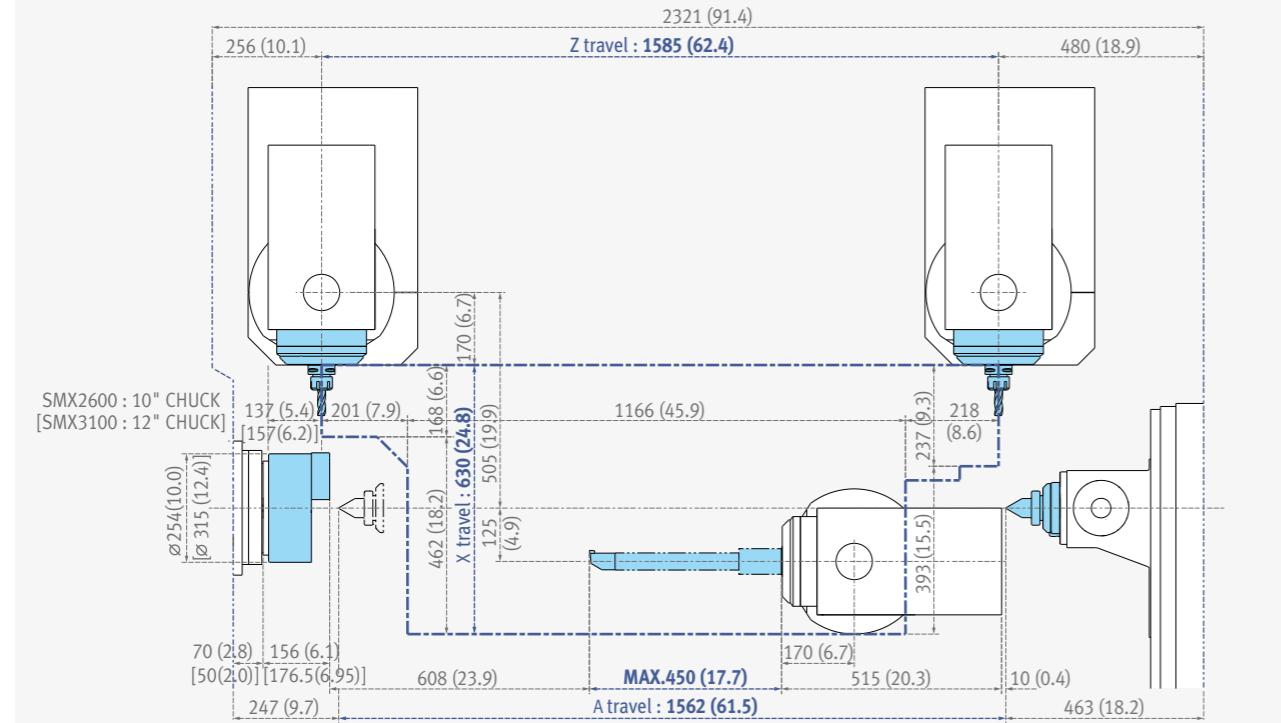
High Productivity
High Accuracy
Easy Operation

Technical Information

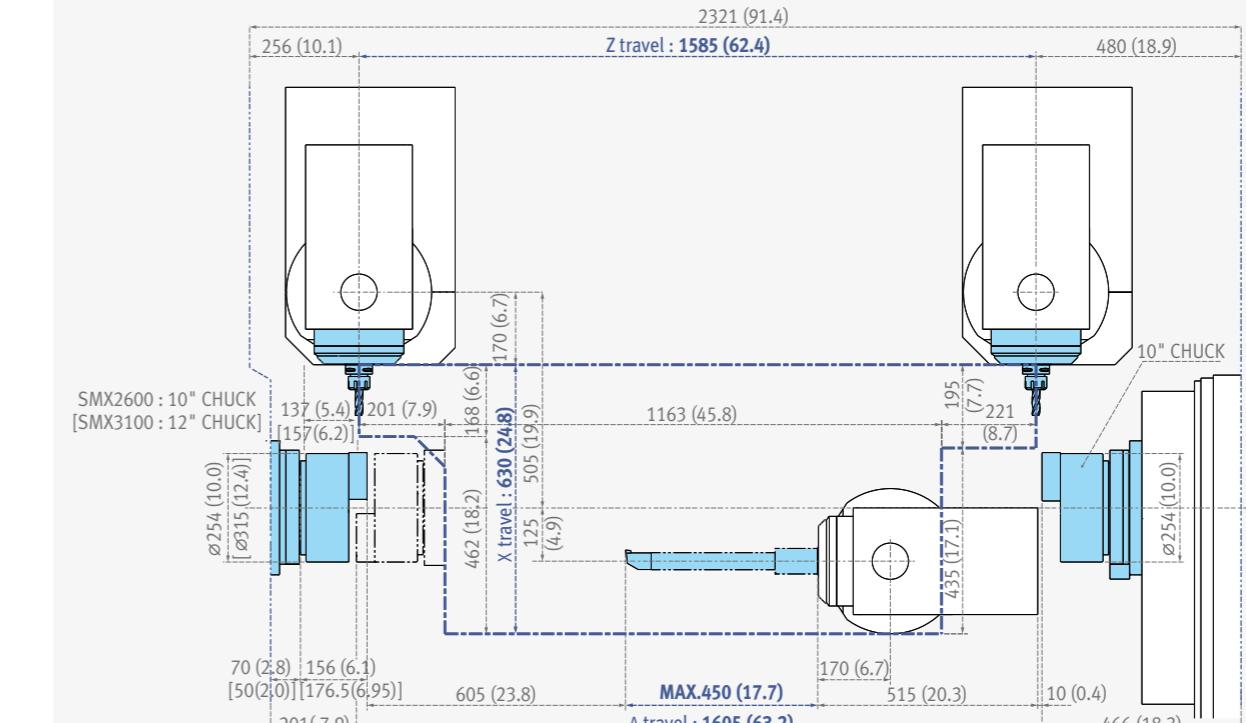
Options
Capacity Diagram
Specification

Customer Support Service**PUMA SMX2600/SMX3100**

Entire range

**PUMA SMX2600S/SMX3100S**

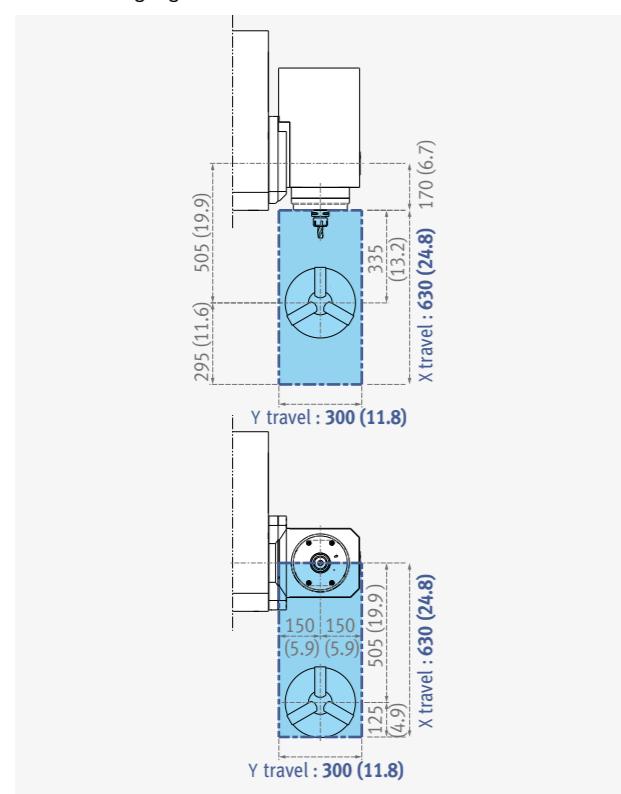
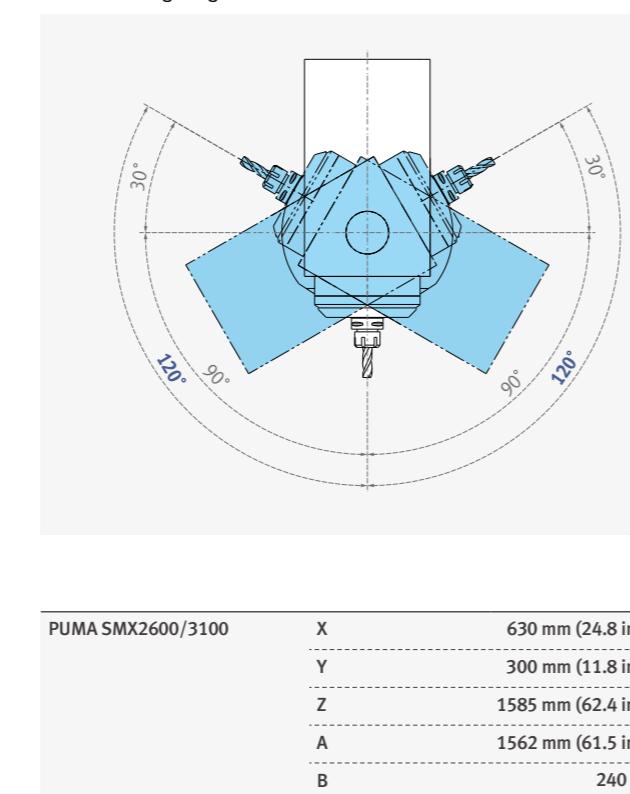
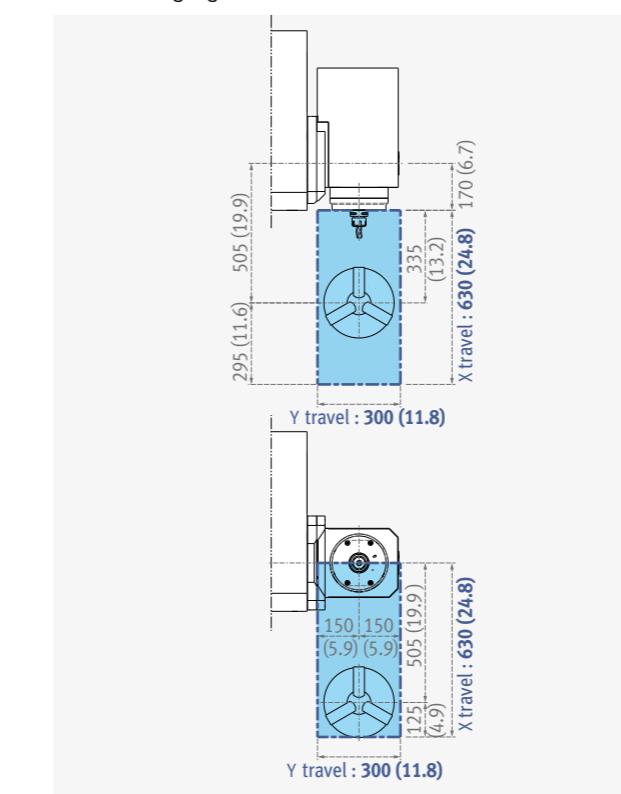
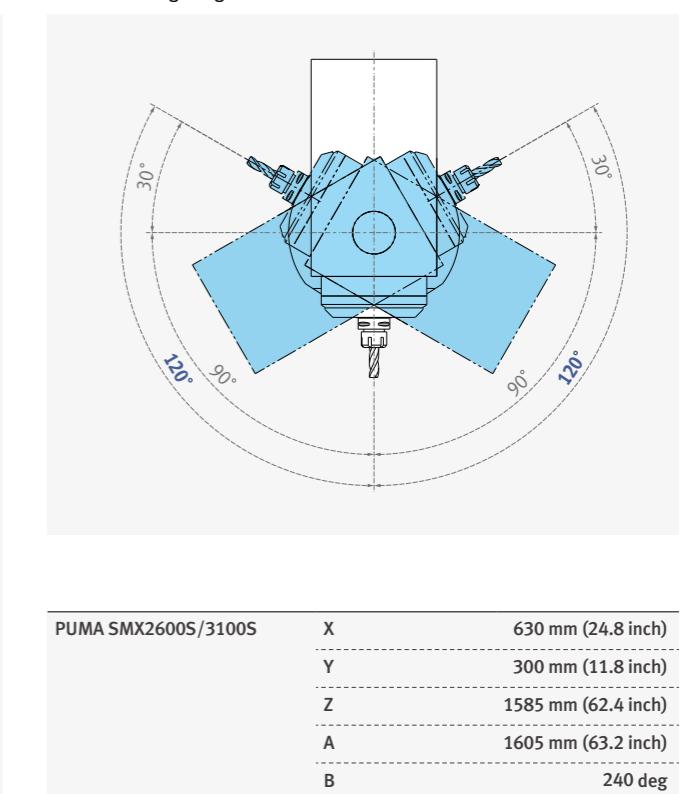
Entire range

**Working Range****Feature**

High Productivity
High Accuracy
Easy Operation

Technical Information

Options
Capacity Diagram
Specification

Customer Support Service**Y-axis working range****B-axis rotating range****Y-axis working range****B-axis rotating range**

Machine Specifications**PUMA SMX
2600 / 3100****Standard Features**

- Tool and tool box
- Through spindle coolant for milling spindle
- Door interlock
- Level bolt and plate
- Servo tail stock
(Except PUMA SMX2600S/3100S)
- Soft jaws
- Spindle head cooling system
- Hydraulic unit
- Automatic coolant system
- Work lamp
- Standard hydraulic chuck

Item	Unit	PUMA SMX2600	PUMA SMX3100	PUMA SMX2600S	PUMA SMX3100S
Capacity	Swing over bed	mm (inch)	660 (26.0)		
	Recom. turning diameter	mm (inch)	255 (10.0)	315 (12.4)	255 (10.0)
	Max. turning diameter	mm (inch)		660 (26.0)	
	Max. turning length	mm (inch)		1540 (60.6)	
	Chuck size	Left spindle	inch	10	12
		Right spindle	inch	-	10
Travels	Bar working diameter	mm (inch)	81 (3.2)	102 (4.0)	81 (3.2)
	X-axis	mm (inch)		630 (24.8)	
	Y-axis	mm (inch)		300 (± 150) (11.8 (± 5.9))	
	Z-axis	mm (inch)		1585 (62.4)	
	Travel distance	A-axis	mm (inch)	1562 (61.5)	1605 (63.2)
		B-axis	deg	240 (± 120)	
Rapid traverse rate	C1-axis	deg		360	
	C2-axis	deg	-	360	
	X-axis	m/min (ipm)		48 (1889.8)	
	Y-axis	m/min (ipm)		36 (1417.3)	
	Z-axis	m/min (ipm)		48 (1181.1)	
	A-axis	m/min	-	30	
Left spindle	B-axis	r/min		40	
	C1-axis	r/min		200	
	C2-axis	r/min	-	200	
	Max. spindle speed	r/min	4000	3000	4000
	Spindle nose	ASA	A2-8	A2-11	A2-8
	Spindle bearing diameter (Front)	mm (inch)	130 (5.1)	160 (6.3)	130 (5.1)
Right spindle	Spindle through hole	mm (inch)	91 (3.6)	115 (4.5)	91 (3.6)
	Min. spindle indexing angle (C axis)	deg		0.0001	0.0001
	Max. spindle speed	r/min		4000	
	Spindle nose	ASA	-	A2-8	
	Spindle bearing diameter (Front)	mm (inch)	-	130 (5.1)	
	Min. spindle indexing angle (C axis)	deg	-	0.001	
Milling spindle	Max. spindle speed	r/min		12000	
	Min. spindle indexing angle (B axis)	deg		0.0001	
	Tool storage capa. (Max.)	ea		40/{80}* CAPTO C6 {HSK-A63}* G17, G18, G19	
	Tool shank	-			
	Max. tool diameter continuous	mm (inch)		90 (3.5)	
	Max. tool diameter without adjacent tools	mm (inch)		130 (5.1)	
Automatic Tool Changer	Max. tool length	mm (inch)		450 (17.7)	
	Max. tool weight	kg (lb)		12 (26.5)	
	Tool change time (T-T-T)	Tool-to-tool	sec	1.8	
		Chip-to-chip	sec	7.8	
	Tail Stock	Quill bore taper	MT	#5	-
	Quill travel	mm (inch)	1562 (61.5)		-
Motors	Left spindle motor power (30min/Cont.)	kW (Hp)	26 (34.9) / 22 (29.5)	30 (40.2) / 25 (33.5)	26 (34.9) / 22 (29.5)
	Right spindle motor power (30min/Cont.)	kW (Hp)	-	26 (34.9) / 22 (29.5)	
	Milling spindle motor power (2.5min/10min/Cont.)	kW (Hp)		26 (34.9) / 18.5 (24.8) / 15 (20.1)	
	Coolant pump motor power	kW (Hp)		2.2 (3.0)	
	Power source	Electric power supply (rated capacity)	kVA	64.61	67.61
	Machine Dimensions	Height	mm (inch)	2761 (108.7)	
		Length	mm (inch)	4900 (192.9)	
		Width	mm (inch)	3011 (118.5)	
		Weight	kg (lb)	15800 (34832.5)	16300 (35934.8)
	Control	NC system		FANUC 31i {FANUC 31i-5}* G43, G44, G49	

* { } : Option

**NC Unit Specification****FANUC
31i/31i-5**

AXES CONTROL	
- Controlled axes	X1, Z1, C1, Y, B, A, Z2, C2
- Simultaneous controlled axes	4 (5-Only for FANUC 31i-5) axes
EDITING OPERATION	
- Memory card program edit & operation	
- Number of registered programs	1000 ea
- Part program storage size	512 Kbyte
- Program protect	
SETTING AND DISPLAY	
- Multi-language display	English
- Operation history display	
- Periodic maintenance screen	
- Run hours / Part count display	
- Self-diagnosis function	
DATA INPUT / OUTPUT	
- Automatic data backup	
- External work number search	15 points
- Memory card & usb input / output	
- Reader / Puncher interface	CH1.interface
- RS232C interface	
- Screen hard copy	
OTHERS	
- Display unit	15" Color LCD
- DNC operation (Reader / Puncher interface is required)	
- Ethernet function	Embedded Ethernet
- Reference position shift	
OPERATION GUIDANCE FUNCTION	
- EZ Guide-i (Conversational programming solution)	
OPTIONAL SPECIFICATIONS	
INTERPOLATION FUNCTIONS	
- 1st. Reference position return	Manual, G28
- 2nd. Reference position return	G30
- 3rd / 4th Reference position return	
- AICC (Number of lookahead block : 30 Blocks)	
- Continuous threading	
- Cylindrical interpolation	
- Multiple threading	
- Nano interpolation	
- Polar coordinate interpolation	
- Polygon machining with two spindle	
- Skip	G31
- Thread cutting / Synchronous cutting	
- Torque limit skip	
AUXILIARY / SPINDLE SPEED FUNCTION	
- Constant surface speed control	
- M-code function	M3 digits
- Multi spindle control	
- Rigid tapping	
- S-code function	S4 / S5 digits
- Spindle orientation	
- Spindle synchronous control	
PROGRAM INPUT	
- 3D coordinate conversion	
- Canned cycle for turning	
- Circular interpolation by R programming	
- Coordinate system setting	G50
- Coordinate system shift	
- Custom macro	
- Diameter / radius programming (X-axis)	
- Direct drawing dimension programming	
- Direct input of coordinate system shift	
- G code system A	
- G code system B/C	
- Multiple repetitive canned cycle	G70 - G76
- Multiple repetitive canned cycle II	
- Plane selection	G17, G18, G19
- Programmable data input	G10
- Tape code : ISO / EIA auto recognition	EIA RS422/ISO840
- Tape format for FANUC series15	
- Work coordinate system	G52 - G59
EDITING OPERATION	
- Part program storage size	1MB / 2MB
- Play back	
DATA INPUT/OUTPUT	
- Data server	
- NC control	
CONTOURING FUNCTION	
- High speed machining (600 blocks)	
ROBOT INTERFACE	
- Robot interface with PMC I / O module (Hardware between PMC I / O modules)	
- Robot interface with PROFIBUS-DP	

Feature
High Productivity
High Accuracy
Easy Operation

Technical Information
Options
Capacity Diagram
Specification

Customer Support Service

Responding to Customers Anytime, Anywhere

Doosan Machine Tools' Global Network, Responding to Customer's Needs nearby, Anytime, Anywhere

Doosan machine tools provides a system-based professional support service before and after the machine tool sale by responding quickly and efficiently to customers' demands. By supplying spare parts, product training, field service and technical support, we can provide top class support to our customers around the world.

Customer Support Service

We help customers to achieve success by providing a variety of professional services from pre-sales consultancy to post-sales support.

Supplying Parts



- Supplying a wide range of original Doosan spare parts
- Parts repair service

Field Services



- On site service
- Machine installation and testing
- Scheduled preventive maintenance
- Machine repair

Technical Support

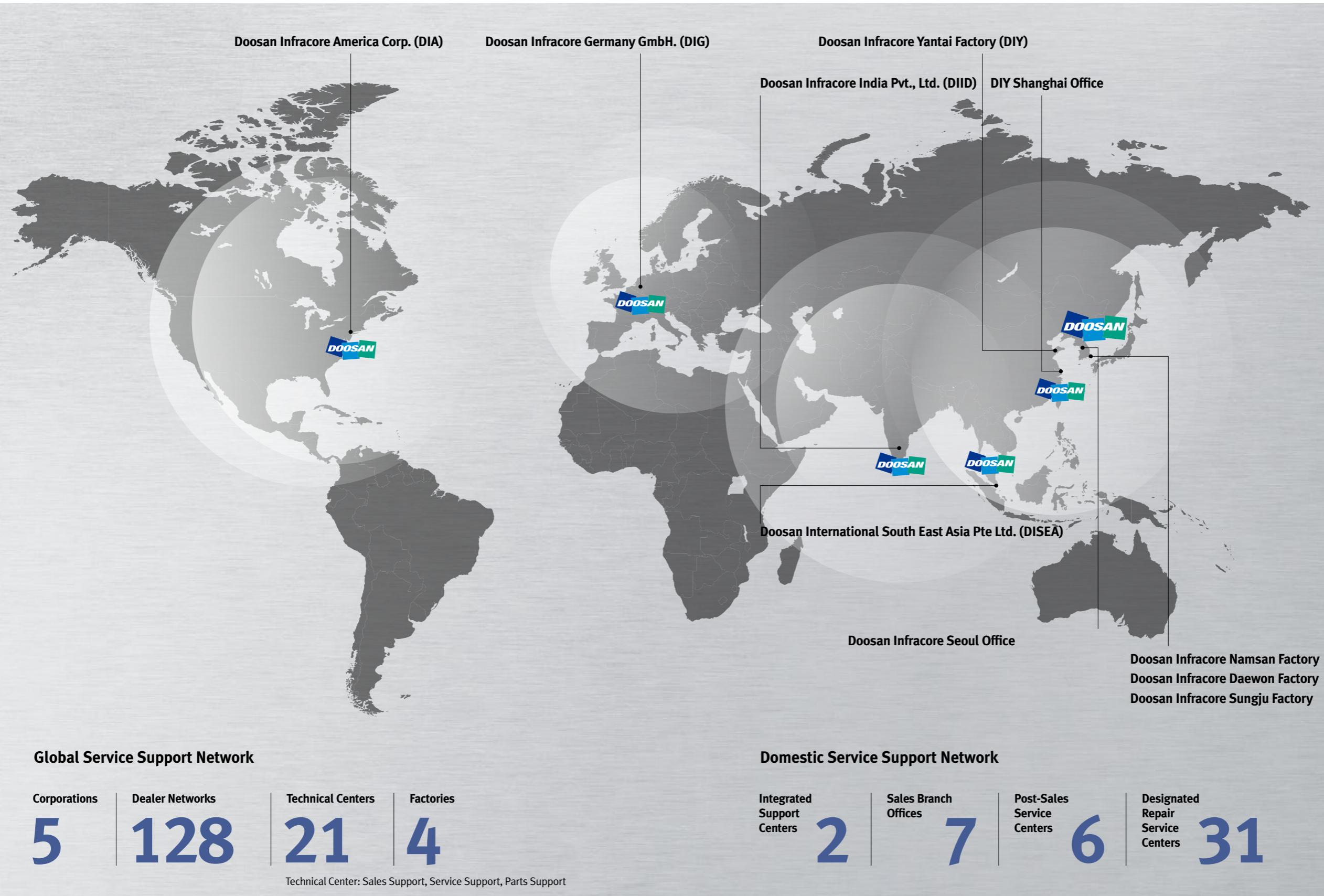


- Supports machining methods and technology
- Responds to technical queries
- Provides technical consultancy

Training



- Programming / machine setup and operation
- Electrical and mechanical maintenance
- Applications engineering



Product Specification

PUMA SMX series



Specification	PUMA SMX2600	PUMA SMX3100	PUMA SMX2600S	PUMA SMX3100S
Chuck size	10 inch	12 inch	10 inch	12 inch
Max. turning diameter	660 mm (26.0 inch)		660 mm (26.0 inch)	
Max. turning length	1540 mm (60.6 inch)		1540 mm (60.6 inch)	
Spindle speed	4000 r/min	3000 r/min	4000 r/min	3000 r/min
Motor power	26/22 kW (34.9 / 29.5 Hp)	30/25 kW (40.2 / 33.5 Hp)	26/22 kW (34.9 / 29.5 Hp)	30/25 kW (40.2 / 33.5 Hp)
Machine dimensions (Length X Width X Height)	4900 x 3011 x 2761 mm (192.9 x 118.5 x 108.7 inch)		4900 x 3011 x 2761 mm (192.9 x 118.5 x 108.7 inch)	

Doosan Machine Tools

www.doosaninfracore.com/machinetools

Optimal Solutions for the Future

Head Office

Doosan Tower 20th FL., 275, Jangchungdan-Ro
(St), Jung-Gu, Seoul
Tel +82-2-3398-8693 / 8671 / 8680
Fax +82-2-3398-8699

Doosan Infracore America Corp.

19A Chapin Rd., Pine Brook, NJ 07058, U.S.A.
Tel +1-973-618-2500
Fax +1-973-618-2501

Doosan Infracore Germany GmbH

Emdener Strasse 24, D-41540 Dormagen,
Germany
Tel +49-2133-5067-100
Fax +49-2133-5067-001

Doosan Infracore Yantai Co., LTD

13 Building, 140 Tianlin Road, Xuhui District,
Shanghai, China (200233)
Tel +86-21-6440-3384 (808, 805)
Fax +86-21-6440-3389

Doosan Infracore India Pvt., Ltd.

Technical Center
106 / 10-11-12, Amruthalli, Bellary road,
Byatarayanapura, Bangalore 560092, India
Tel +91-80-4266-0100 / 0122 / 0101

Doosan International South East Asia

Pte Ltd.
42 Benoi Road, Jurong 629903, Singapore
Tel +65-6499-0200
Fax +65-6861-3459



* For more details, please contact Doosan.

* The specifications and information above-mentioned may be changed without prior notice.